

Carousel Adjustment

- 1) Remove the cover surrounding the tool carousel
- 2) Disconnect the air supply



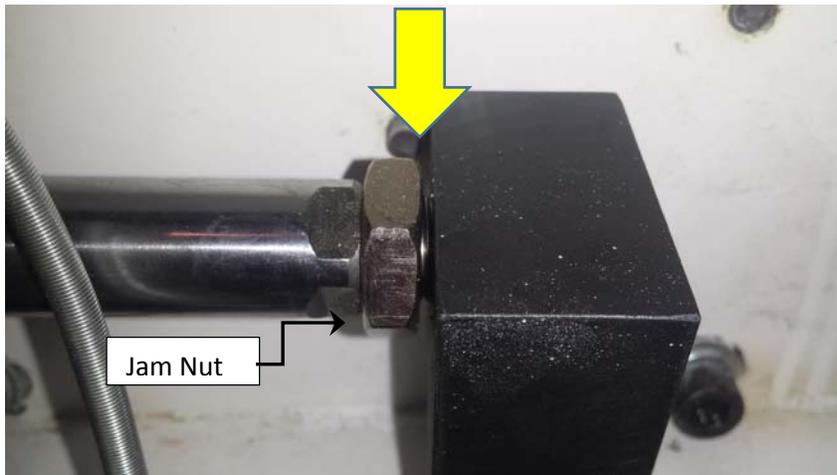
- 3) Remove mounting bolts for air cylinder



- 4) Slide the mounting block out



5) Spin the block off to extend the stroke length



6) One rotation is about .063"



7) Tighten the jam nut to hold position