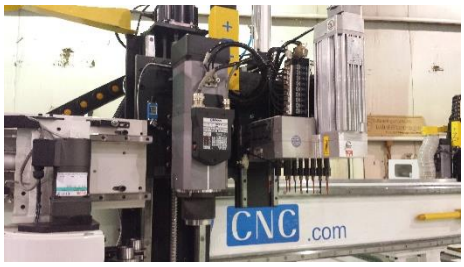
Drill Block

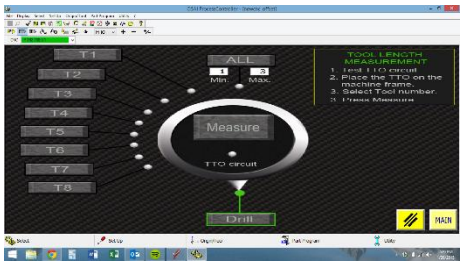
M62: Raises the Drill Block

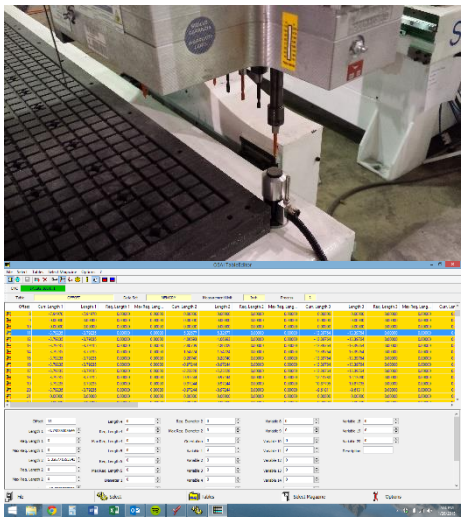


M63: Lowers the Drill Block

When used in conjunction with either of these commands the T# (51-60) engages specific bits.

eg. T51/52,53,54,55,56,57,58,59,60





Tool 51 (the front most drill) is measured

The length must then be copied in the tool table to tools 52-60 to match.

M13 Turns the drill block on at a constant rate of 6,000rpm

M15 Stops rotation